



# Product Specification "Classical Polyethylene Playgrounds"

## Main Mast (Post):



- Metal masts and other metal parts (Wherever available) are made of ST37 steel.
- Metal finish consists 3-layer execution,
  - Shot Blasting
  - Zinc-Rich Primer Coating
  - Powder Coating
- Other metal parts are also manufactured with same materials and finish.

# **Polyethylene Parts:**



- Polyethylene (LLDPE) is manufactured via rotational molding in aluminum molds with a thickness of 4-6 mm as a double wall.
- Hardcovers are injection molded.
- Polyethylene is fire retardant and strengthened UV protected.

#### **Platform**



Platforms are made of ST37 metal Sheets and dipped into plastic for further protection of users.

#### **Connectors:**



• Polyethylene injection molded clamps are used to assemble the playground.

## Swing Seats:



• Toddler seats are made of rotomolded polyethylene and surrounded by rubber shock absorbers.

## **Armed Rope:**



- Own manufactured 16 mm. Diameter polyamide 6 (nylon) and braided armed ropes are used to construct net climbing accessories in the product group.
- Each armed rope has 6 strands, and these strands are built on a core. Each strand is built with braided polyamide on steel wires. The core of the rope can either fiber or steel depending on the loading requirement.
- Breakpoints of ropes mentioned above are as follows.

• 16 mm. FC	• 3800 Kgs.	• 16 mm IWRC	• 5720 Kgs.

- Note: FC (Fiber Core) IWRC (Steel Core)
- Armed ropes have UV resistance and Flame Retardancy.

## **Bolts and Nuts:**

• All bolts, nuts washers are stainless steel or coated with DACROMET® due to size and use.

## **General Notes**

- ± 5 % deviation may occur in the size and weight of products within the range.
- CEMER keeps rights to make any technical and price changes.